

GelAir Drying System

Instruction Manual

**Catalog Numbers
165-1771, 165-1772**

BIO-RAD

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Safety

Caution/Warning

The GelAir Dryer is electrically isolated from earth ground to minimize the risk of electrical shock to the user. These guidelines should be observed when using the gel dryer.

- To insure adequate air flow, be sure that there is at least 10 cm of clearance around the gel dryer. Do not block the fan vent at the rear of the unit.
- Always connect the power supply to a 3-prong, grounded AC outlet, using the 3 prong AC power cord provided with the dryer.

This instrument should not be modified or altered in any way. Alteration of this instrument will void the manufacturer's warranty, and create a potential safety hazard for the user.

Bio-Rad is not responsible for any injury or damage caused by the use of this instrument for purposes other than for which it is intended or by modifications of the instrument not performed by Bio-Rad or an authorized agent.

Important

This instrument is intended for laboratory use only.

This product conforms to the "Class A" standards for electromagnetic emissions intended for laboratory equipment applications. It is possible that emissions from this product may interfere with some sensitive appliances when placed nearby or in the same circuit as those appliances. The user should be aware of this potential and take appropriate measures to avoid interference.

This Bio-Rad product 115 V and 230 V is certified to meet CAN/CSA C22.2 No. 1010-1 and UL 3101-1 safety standards. Additionally the 230 V is certified to EN61010-1* safety standards. These products are safe to use when operated in accordance with the instruction manual.

This instrument should not be modified or altered in any way. Alteration of this instrument will void the manufacturer's warranty, **void the CE, EN61010-1, CAN/CSA C22.2 No. 1010-1 and UL 3101-1 certification**, and create a potential safety hazard for the user.

Bio-Rad is not responsible for any injury or damage caused by the use of this instrument for purposes other than for which it is intended or by modifications of the instrument not performed by Bio-Rad or an authorized agent.

*EN61010-1 certification is an internationally accepted electrical safety and EMC standard for laboratory instrumentation, which includes the CE mark.

Section 1

Introduction

1.1 Overview

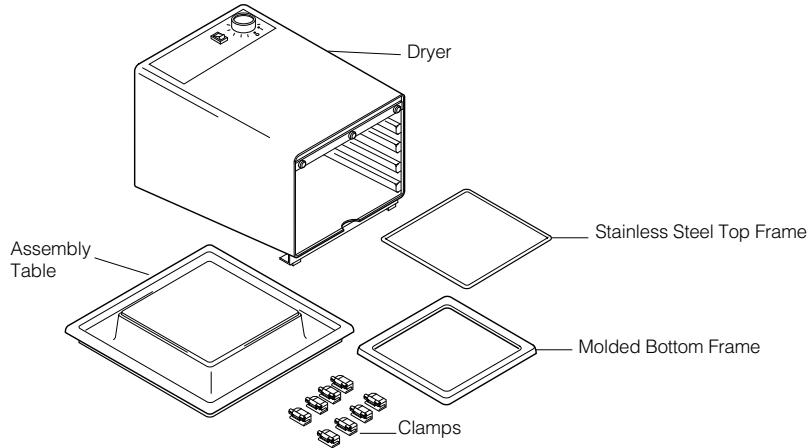


Fig. 1. GelAir Drying System.

The GelAir Drying System can be used for drying practically any type of polyacrylamide (SDS-PAGE, native, IEF, 2-D) or agarose gel. The GelAir Drying System produces dried gels in a format that is ideal for densitometry, autoradiography, or permanent storage. The GelAir system requires no vacuum pump or vapor trap, is practically maintenance free, and will dry up to 16 Mini-PROTEAN® II gels simultaneously and as quickly as a standard vacuum dryer.

1.2 Unpacking

Upon receipt of your GelAir Drying System, carefully inspect the box for any damage which may have occurred in shipping. Severe damage to the container may indicate damage to the system components. If any parts are missing or damaged, immediately file a claim with the carrier in accordance with their instructions and contact Bio-Rad Laboratories.

Unpack your Gel Drying System

The complete GelAir Drying System is shipped with the following:

GelAir Dryer with power cord

Two Complete Drying Frames (molded bottom frame, stainless steel top frame and clamps)

Assembly Table

Cellophane Support (50 pre-cut sheets)

Instruction Manual

Section 2

GelAir System Features

2.1 GelAir Dryer

The GelAir Dryer can be operated with or without heat by toggling the heat on/off switch. The dryer operating temperature is optimized to dry gels without cracking. The oven has a continuously adjustable 3 hour timer that shuts off automatically when the timer expires. To operate, turn the timer knob clockwise to activate the timer, turn counterclockwise for continuous operation. The dryer holds a maximum of four drying frames. The front flap maintains the proper gel drying temperature and air circulation (do not remove it). Use of other manufacturers drying frames with this dryer is not recommended.

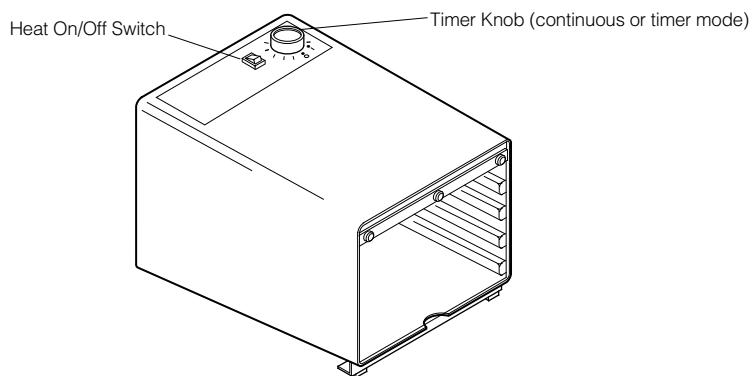


Fig. 2. GelAir Dryer.

2.2 GelAir Drying Frame

The GelAir Drying Frame maintains a flat cellophane surface for distortion-free gel drying. The drying frame consists of a stainless steel top frame, a molded bottom frame and eight clamps. The gel is held between two sheets of cellophane which is clamped between the top frame and the bottom frame.

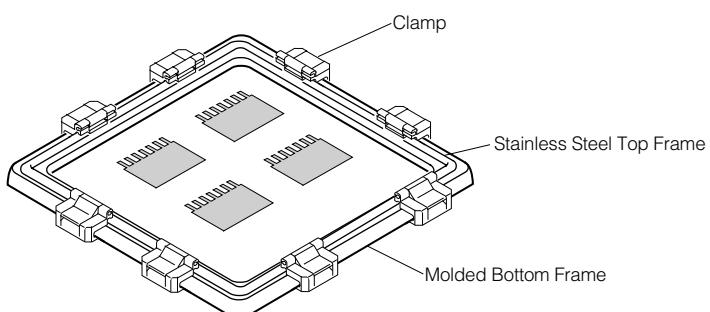


Fig. 3. Drying frame.

2.3 GelAir Assembly Table

The GelAir Assembly Table provides a smooth, flat surface for assembling and clamping the drying frame.

Section 3

Set-Up and Operation

3.1 Drying Acrylamide gels

Gel Preparation

Equilibrate the gel in water for a minimum of 5 minutes to minimize gel cracking during drying.

Examine the gel and with a razor blade, carefully remove any areas of the gel which are noticeably thicker. Bio-Rad's Ready Gels and other brands of precast gels have a noticeably thicker edge along the bottom of the gel. **The noticeably thicker edges must be removed to prevent gel cracking.**

Frame Assembly

1. Place the molded bottom frame on the assembly table with the textured side up.
2. Fully submerge a sheet of cellophane in water.
3. Lay the wetted sheet of cellophane on top of the assembly table. It should lay flat and should be centered over the assembly table and plastic frame. Make sure that the edges of the cellophane are hanging over all four sides of the frame. Using your fingers, smooth away any wrinkles and remove air bubbles trapped beneath.

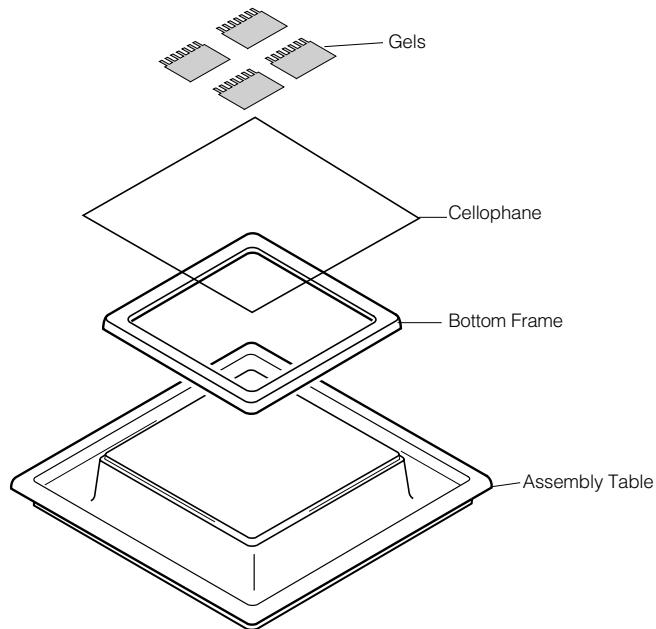


Fig. 4. Drying frame assembly.

4. Place as many gels on the cellophane as desired. Using a wash bottle, add water to the surface of the cellophane directly around the edges of the gels. Be sure to fill in the wells of the gels with water. Use plenty of water. It provides a means for removing air bubbles when applying the top layer of cellophane.

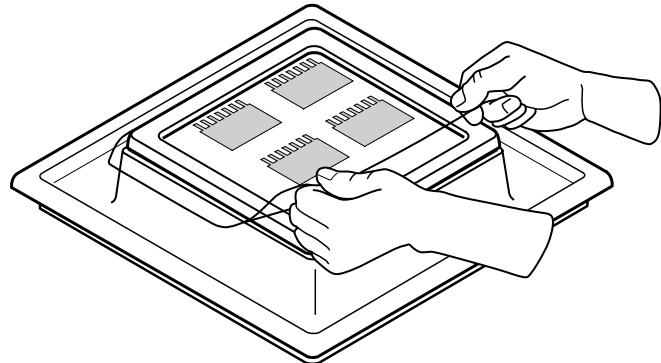


Fig. 5. Adding the top layer of cellophane.

5. Wet a second sheet of cellophane with water. Carefully lay this sheet on top of the gels. Use both hands to hold one end of the cellophane while draping the other end over one edge of the plastic frame. Slowly lower the cellophane to cover the gels and the rest of the frame (Figure. 5). If air bubbles are trapped next to one or more of the gels, raise the cellophane to expose the bubbles and then lower it again. If this does not work, add more water and try again. **It is important to remove the air bubbles trapped between the two sheets of cellophane.** If they migrate next to the gel, they can cause gel cracking.

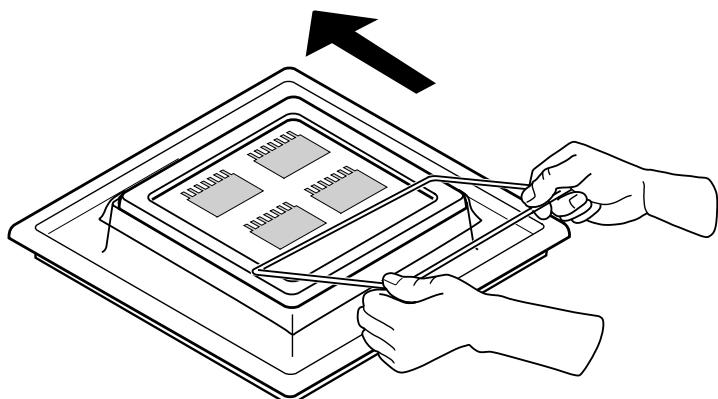


Fig. 6. Removing air bubbles from between the sheets of cellophane.

- Once the top cellophane sheet is in place, make sure both sheets of cellophane overhang all four sides of the plastic frame. Re-adjust them if necessary. Use your hand or one edge of the stainless steel frame to smooth away any remaining bubbles. It is not necessary to remove excess water.

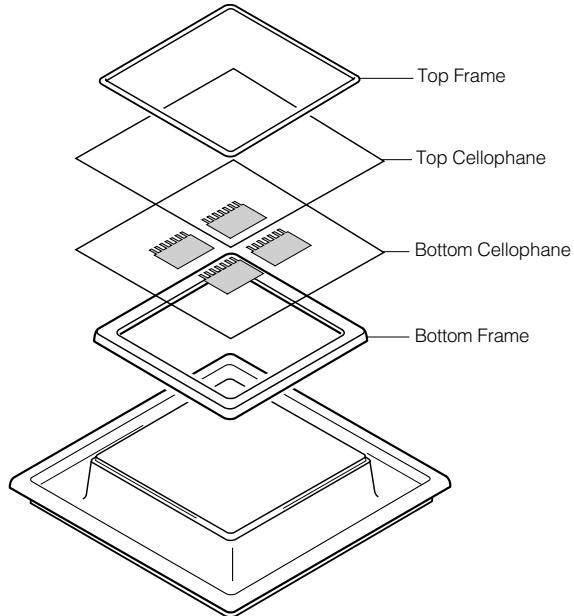


Fig. 7. Drying frame assembly.

- Place the top frame over the cellophane and center it over the bottom frame.

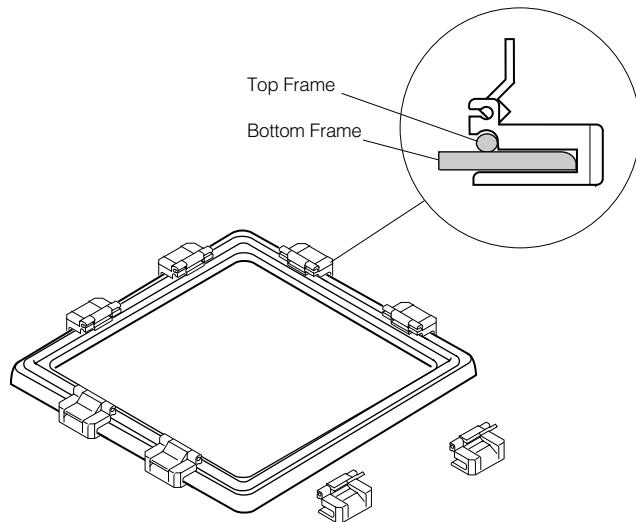


Fig. 8. Clamping the drying frame.

- Clamp the top frame to the bottom frame using two clamps per side. Before positioning a clamp, make sure the latch is up. Slide the clamp over the edge of the cellophane and onto the bottom frame until it is seated over the top frame (Figure 8). Push the latch down to lock it in place.

9. Lift the clamped drying frame off the assembly table and slide it onto one of the shelves of the GelAir dryer. Always place wet assemblies below any partially dried gels. Water dripping on a drying gel may cause cracking.
10. Turn on the dryer using the timer knob. Choose either ‘continuous on’ by turning the knob counter-clockwise or ‘timer’ by turning clockwise. Select heat or no heat with the heat on/off switch. Gel drying times are primarily dependent upon gel thickness (Table 1).

Table 1. Approximate drying times for polyacrylamide gels in heated GelAir Dryer.

Gel Thickness	Drying Time
0.5 mm	30-45 minutes
0.75 mm	40-55 minutes
1.0 mm	45-60 minutes
1.5 mm	65-80 minutes

11. To test gel dryness, remove the frame from the oven. Feel the entire gel using the back of your fingers or hand (fingertips are less sensitive for this purpose). If any part of the gel feels cold or slightly damp, the gel is not completely dry and needs more time in the dryer. If a gel is removed from its frame before it is entirely dry, it may crack and (or) wrinkle.
12. To remove a dry gel from the drying frame, lift the clamp latches to release the clamps from the frame.

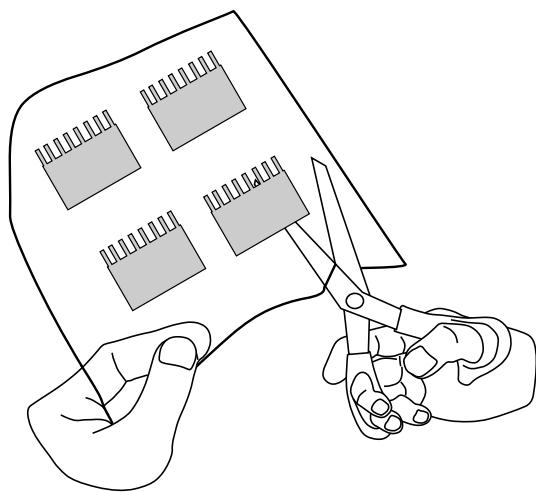


Fig. 9. Trimming a dried gel.

13. Separate the cellophane from the frames and cut away any unnecessary cellophane from around the gel. You can trim the cellophane right up to the edge of the dried gel (Figure 9). The gel will not peel or separate from the cellophane.
14. The gel is now ready for densitometry gel documentation or any other appropriate application.

3.2 Drying Other Types of Gels

Drying Gels for Autoradiography/Fluorography (one side exposed)

The following protocol describes a method of layering a sheet of plastic food wrap between the gel and the top sheet of cellophane. This layering method allows easy separation of the cellophane sheet from the surface of the dried gel. Uncovering the surface of the dried gel enables direct exposure of the gel to photographic or X-ray film for autoradiography or fluorography.¹

Cellophane backing

1. Prepare the gel by following the protocol described in Section 3.1, Drying Acrylamide Gels, steps 1-4.
2. After completing step 4, add a layer of plastic food wrap on top of the gels. Cut the piece of plastic food wrap to approximately the same dimensions as the cellophane (12.5" x 12.5"). Wet the plastic wrap in water. The wrap does not absorb water, but wetting it helps make handling easier. Holding one end of the plastic wrap with both hands, drape the other end across one edge of the plastic frame and lower the sheet to cover the entire frame. If air bubbles are trapped beneath the plastic wrap, raise the sheet to expose the bubbles and then lower it again. If this does not eliminate the bubbles, add more water beneath the sheet and try again. It is important to remove all bubbles to avoid gel cracking.

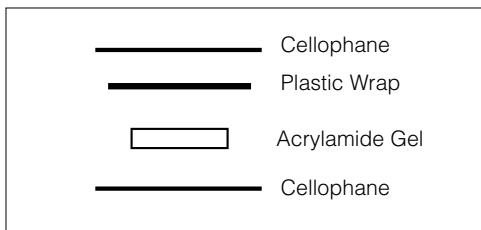


Fig. 10. Autoradiography gel assembly.

3. Wet the second sheet of cellophane in water and lay it over the plastic wrap, ensuring all four sides of the cellophane overhang the plastic frame. Bubbles trapped between the plastic wrap and the top sheet of cellophane can remain. The plastic wrap may appear wrinkled, but this is normal and should not be a concern. Continue with steps 7-9 of Section 3.1.
4. With plastic wrap, drying occurs from the bottom, therefore drying times will increase slightly (no more than 15 minutes).
5. After the gel is dry, carefully peel off the plastic wrap to expose the gel. With only a single sheet of cellophane, the gel may curl up. Tape the gel to a more rigid surface to hold it flat. The gel is now ready for autoradiography or fluorography.

Filter paper backing

Adding a sheet of filter paper to this layering process allows easier handling of thin gels and insures less gel distortion during drying.² Additionally, the dried gel does not curl because it is attached to filter paper. The following protocol describes how to incorporate filter paper into the drying sandwich.

1. Prepare the gel by following the protocol described in Section 3.1, Drying Acrylamide Gels, steps 1-3.

- Cut a piece of Bio-Rad filter paper (catalog number 165-0921) slightly larger than the gel and wet it completely. Roll the gel out on top of the wetted paper. Place the paper and gel on the bottom layer of cellophane. Using a wash bottle, add water to the surface of the filter paper and directly around the edges of the gel. Be sure to fill in the wells of the gels with water.
- Cut a piece of plastic food wrap to approximately the same dimensions as the cellophane (12.5" x 12.5"). Wet the plastic wrap in water. The wrap does not absorb water, but wetting it helps make handling easier. Holding one end of the plastic wrap with both hands, drape the other end across one edge of the plastic frame and lower the sheet to cover the entire frame. If air bubbles are trapped beneath the plastic wrap, raise the sheet to expose the bubbles and then lower it again. If this does not eliminate the bubbles, add more water beneath the sheet and try again. It is important to remove all bubbles to avoid gel cracking.

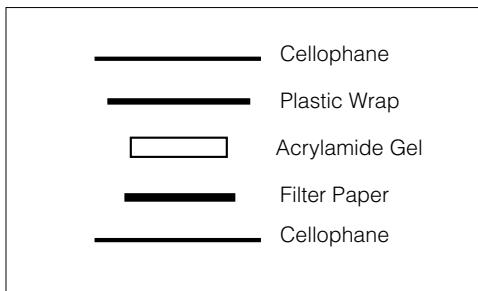


Fig. 11. Autoradiography gel assembly with filter paper backing.

- Wet the second sheet of cellophane in water and lay it over the plastic wrap, ensuring all four sides of the cellophane overhang the plastic frame. Bubbles trapped between the plastic wrap and the top sheet of cellophane can remain. The plastic wrap may appear wrinkled, but this is normal and should not be a concern. Continue with steps 7-9, of Section 3.1.
- Continue drying the gel long after it "feels" dry. If the paper is still damp (even though it may not "feel" damp) and the gel is removed from the frame, the gel will crack. A 3 hour drying time for a single gel on filter paper is recommended.
- When the gel is dry, carefully peel off the cellophane top layer and plastic wrap to expose the gel. The gel is now ready for autoradiography or fluorography.

Drying Agarose Gels

The GelAir Drying System can be used to dry agarose gels effectively and with little distortion.

- Agarose gels require no preparation prior to drying.
- Follow the procedure in section 3.3 (Drying Gels for Autoradiography; Cellophane Backing. When assembling the gel sandwich, place a sheet of plastic food wrap over the agarose gel before applying the top sheet of cellophane. The layer of plastic wrap reduces stress on the agarose gel and minimizes cracking. Agarose gels require less effort during assembly than do polyacrylamide gels because agarose gels do not crack when bubbles are present around them. Lay the plastic wrap and cellophane on top of the gel and ensure that all four sides of the plastic wrap and cellophane are overhanging the bottom frame.

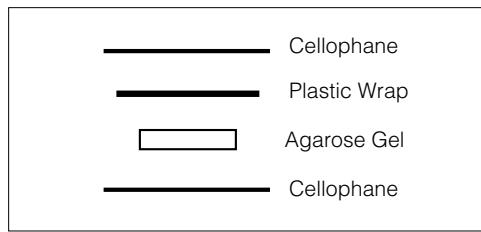


Fig. 12. Agarose gel assembly.

Note: Do not use the plastic wrap layer when drying an agarose gel on gel bond. Both the gel bond and the plastic wrap are impermeable to water and the gel will not dry.

3. Drying times for agarose gels, as with acrylamide gels, are dependent upon gel thickness. Because agarose gels are generally much thicker than acrylamide gels, their drying times are longer. Agarose slab gels (1%, 6-10 mm thick) require approximately 7-9 hours in the GelAir dryer. Do not dry agarose gels under ambient benchtop conditions. Agarose gels should be dried in the GelAir dryer.

After the gel is dry, remove the plastic wrap and upper layer of cellophane. If you wish to remove the cellophane backing, rub the cellophane with a damp cloth until it just begins to hydrate. The cellophane can then be easily peeled off the gel. The agarose gel will be unaffected because it will rehydrate only with heating. Note: This technique will not work with acrylamide gels.

Section 4 **Maintenance and Troubleshooting**

Maintenance

The GelAir Drying System requires very little maintenance to assure reliable operation. To clean the drying oven, wipe the inside of the drying chamber with a damp cloth. To clean the assembly table and drying frame, rinse with water.

It is important to wipe up any excess solution that is spilled either on top of the dryer or within the dryer to reduce the chance of electrical shock hazard.

Troubleshooting

The following is a guide to troubleshooting your GelAir Drying System.

No Power to the Dryer

Check to insure the unit is plugged into a live power outlet. Check that the input voltage rating of the dryer matches the local voltage.

No Heat from the Dryer

Check whether the heat on/off switch is in the on position. Check to see if the fan is operating. If the fan does not operate after turning the timer switch to the on or timer mode position, call Bio-Rad Laboratories. If there is still no heat, call Bio-Rad Laboratories.

Appendix A

GelAir Drying System Specifications

Specifications

Input rating	
Catalog number 165-1777	115 VAC, 60 Hz, 6.0 A
Catalog number 165-1778	230 VAC, 50 Hz, 3.0 A
Installation category (overvoltage category)	II
Environmental conditions	Indoor use only
Temperature	5 °C to 40 °C
Operating humidity	9-95%, non-condensing
Altitude	Up to 2,000 M
Input power cable	3-wire; grounded
Timer control	0 to 3 hr, fully adjustable
Function modes	Off, Fan Only, Fan plus Heat
Dryer capacity	4 shelves, 4 drying frames
Drying frame area	20 cm x 20 cm
Drying frame capacity	1 large format gel (20 x 16 cm) or 4 small format gels (7 x 8 cm)
Dryer dimensions	27 x 43 x 30 cm (H x D x W)
Dryer weight	8 kg
Chemical resistance	All of the GelAir components are resistant to corrosion due to common electrophoresis chemicals

Appendix B

Warranty Information

The GelAir Drying System is warranted for 1 year against defects in materials and workmanship. If any defects should occur during this warranty period, Bio-Rad Laboratories will replace the defective parts without charge. However, the following defects are specifically excluded:

1. Defects caused by improper operation.
2. Repair or modification done by anyone other than Bio-Rad Laboratories or their authorized agent.
3. Deliberate or accidental misuse.
4. Damage caused by disaster.

For inquiry or request for repair service contact your local Bio-Rad office, listed on the back cover.

Appendix C

Ordering Information

Catalog Number	Product Description
165-1771	GelAir Drying System , 115 V, includes dryer, 2 drying frames, 16 clamps, assembly table, and 50 sheets of pre-cut cellophane support.
165-1772	GelAir Drying System , 230 V, includes dryer, 2 drying frames, 16 clamps, assembly table, and 50 sheets of pre-cut cellophane support.
165-1775	GelAir Drying Frames , includes 2 drying frames and 16 clamps.
165-1776	GelAir Assembly Table
165-1777	GelAir Dryer , 115 V
165-1778	GelAir Dryer , 230 V
165-1779	GelAir Cellophane Support , 50 pre-cut sheets
165-1780	GelAir Drying Frame Clamps , 8

Appendix D

References

1. Porter, R. and Gatschet, J., Simplified Drying of Polyacrylamide Gels for Fluorography, *BioTechniques*, **13**, 364-365 (1992).
2. Krishnan, M. and Nguyen, T., Drying Acrylamide Slab Gels for Fluorography without Using Gel Drier and Vacuum Pump, *Analytical Biochemistry*, **187**, 51-53 (1990).



**Bio-Rad
Laboratories**

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Web site www.bio-rad.com **Bio-Rad Laboratories Main Office** 2000 Alfred Nobel Drive, Hercules, CA 94547, Ph. (510) 741-1000, Fx. (510) 741-5800
Also in: **Australia** Ph. 02 9914 2800, Fx. 02 9914 2889 **Austria** Ph. (01) 877 89 01, Fx. (01) 876 56 29 **Belgium** Ph. 09-385 55 11, Fx. 09-385 65 54
Brazil Ph. 55 21 507 6191 **Canada** Ph. (905) 712-2771, Fx. (905) 712-2990 **China** Ph. 86-10-8201-1366/68, Fx. 86-10-8201-1367
Denmark Ph. 45 44 52-1000, Fx. 45 4452 1001 **Finland** Ph. 358 (0)9 804 2200, Fx. 358 (0)9 804 1100 **France** Ph. 01 47 95 69 65, Fx. 01 47 41 9133
Germany Ph. 089 318 84-177, Fx. 089 318 84-123 **Hong Kong** Ph. 852-2789-3300, Fx. 852-2789-1257 **India** Ph. (91-124)-6398112/113/114, Fx. (91-124)-6398115
Israel Ph. 03 951 4124, Fx. 03 951 4129 **Italy** Ph. 34 91 590 5200, Fx. 34 91 590 5211 **Japan** Ph. 03-5811-6270, Fx. 03-5811-6272
Korea Ph. 82-2-3473-4460, Fx. 82-2-3472-7003 **Latin America** Ph. 305-894-5950, Fx. 305-894-5960 **Mexico** Ph. 52 5 534 2552 to 54, Fx. 52 5 524 5971
The Netherlands Ph. 0318-540666, Fx. 0318-542216 **New Zealand** Ph. 64-9-4152280, Fx. 64-9-443 3097 **Norway** Ph. 47-23-38-41-30, Fx. 47-23-38-41-39
Russia Ph. 7 095 979 98 00, Fx. 7 095 979 98 56 **Singapore** Ph. 65-2729877, Fx. 65-2734835 **Spain** Ph. 34-91-590-5200, Fx. 34-91-590-5211
Sweden Ph. 46 (0)8-55 51 27 00, Fx. 46 (0)8-55 51 27 80 **Switzerland** Ph. 061-717-9555, Fx. 061-717-9550 **United Kingdom** Ph. 0800-181134, Fx. 01442-259118
